



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	424	3864	CAMSHAFT	1		
2	28	34466	KEY	1		
3	23	34469	BEARING-PLATE	1		
4	43	46745	GEAR-CAMSHAFT	1		
5	10	35366	SCREW (1/4-20 X 9/16 IN.)	2		
6		72638	LLFTR	8		
7		814755	PUMP ASSEMBLY-WATER	1		
8	27	810848	GASKET	1		2
9	10	34471	SCREW (5/16-18 X 1-1/2 IN.)	2		
10	10	34505	SCREW (5/16-18 X 7/8 IN.)	2		
11		73483T	PULLEY	1		
12	10	47277	SCREW (5/16-24 X 3/4 IN.)	4		
13	13	39107	LOCKWASHER (5/16 IN.)	4		
14	57	69143T	BELT	1		
15	613	3817	CONNECTING ROD ASSEMBLY	4		
16	10	85802	BOLT	8		
17	11	37493	NUT	8		
18	23	85701	BEARING (PAIR - STANDARD)	4		
18	23	85702	BEARING (PAIR - .001 U.S.)	AR		3
18	23	85703	BEARING (PAIR - .002 U.S.)	AR		3
18	23	85704	BEARING (PAIR - .010 U.S.)	AR		3
18	23	85705	BEARING (PAIR - .020 U.S.)	AR		3
19	423	810842	CRANKSHAFT	1		
20	28	34466	KEY	2		
21	43	46743	TIMING GEAR-CRANKSHAFT	1		
22		55045	BALANCER-HARMONIC	1		
23	220	801873	FLYWHEEL	1		
24		12632A 6	COUPLING-ENGINE	1		
25		26901 1	RUBBER BUMPER	3		
26	10	14883	SCREW (3/8-16 X 1-1/8 IN.)	3		
27	12	20572	WASHER	3		
28	22	74036	FITTING-GREASE	1		
29	13	39131	LOCKWASHER (7/16 IN.)	6		
30	10	49845	SCREW (7/16-20 X 1 IN.)	6		
-	27	810846A90	GASKET SET - OVERHAUL	1		